INSTRUCTION AND SAFETY MANUAL

P9R . P9RK call 9x19 mm para DOUBLE ACTION SEMI-AUTOMATIC PISTOL

PLEASE READ THIS BOOKLET CAREFULLY BEFORE USING YOUR WEAPON

CAUTION

Failure to heed the warnings in this booklet may result in serious injury to you or others, as well as damage to the firearm or other proparty.

Take note of the following warnings on gun handling before attempting to use your pixtol:

- LODGET RELY ON YOUR GUYS SAFETY. TREAT EVERY GUY AS IF IT WERE LOADED AND READY TO FIRE.
- 2. NEVER CROSS A FENCE, CLIMB A TREE OR JUMP A DITCH WITH A LOADED GUN.
- J. NEVER LOAD OR CARRY A LOADED GUN UNTIL YOU ARE READY TO USE IT
- 47 WATCH YOUR MUZZLE SO THE OTHER FELLOW BOESN'T HAVE TO 5. KEEP GUNS AND AMMUNITION SEPARATELY AND IN LOCKED STORAGE.
- 6 / DON'T SHOOT UNLESS ABSOLUTELY SUBE OF YOUR TARGET AND WHAT IS REYOND IT.
- 7/ KNOW THE BANGE OF YOUR GUN.
- BUALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING.
- 9/ ALWAYS HE SURE THE BARRE IS CLEAR OF OBSTRUCTIONS... AND ONLY CARRY AMMUNITION SPECIFICALLY INTENDED FOR THE GUN YOU ARE USING
- 19. ALWAYS BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS AND ONLY CARRY AMMUNITION SPECIFICALLY INTENDED FOR THE GUN YOU ARE USING.
- IL ALWAYS CARRY HANDGENS WITH THE HAMMER DOWN ON AN EMPTY CHAMBER

WARNING

Use only original, high quality, commercially manufactured ammunition which is in good condition. Only use ammunition of the caliber for which your pistol is chambered. You will find the correct caliber engraved on the slide of the harrel. Never use ammunition of any other caliber. The use of handloaded. reloaded or other non-standard ammunition will void all warranties.

DIRECTIONS FOR DISASSEMBLY

1. With the safety "ON" and the clip removed, god the slide to the reas and manually set the slide release lever in its north. Fig. 1. While firmly holding slide to rear with left hand, use nules finger of right hand to push their release lever pin apposite side of frame out of frame sest (Fig. 3.)







Still holding the slide to year, ramove alide release level mechanism conseletely from frame

Alkey the slide to go forward slowly and oull it assembletely off the frame (Fig. 1.)





- 2. To remove the harrel fe om the slide, hold the slide bottom side up itt soor left band. With your right hand each the recoil goods spring assembly toward the forward and of slide and out of its south in the purrel (Fig. 5.) The spring is under tension. Release tension stowly and mall out and mean from the slide.
- 3.) To remove the barrel from the slufe, pull barrel apward and in the rear, removing it from the slufe (Fig. 6.) The recoil spring may be removed from the spring guide put. The small end of spring fits over the guide pin. No further disassembly is required or recommended for pleaning purposes.

DIRECTIONS FOR ASSEMBLY

1/ To, reassemble, place the barrel back into the slide, noteb up (Fig.T./ 2) Assemble the excell spring to the spring guide pin, making certain the small end of the spring is over the spring guide pin (Fig.8).



head of the assembly back into the notch in the burref.

3.) With the safety "DN", hold the frame by the grips in the grips in the right hand, With the left hand hold the slide by the grosses on the side and slide it back over the frame ralls, irig.10. Apply enough pressure to push the slide almost all the way to the end of its travel. Note: Align anoth is affect with retience lever receas in frame.



frame. /Fig. 11.7
With the right hand thumb heid down the release lever and after the slide to ease forward. Replace clip /Fig. 12./

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OPERATING INSTRUCTIONS SAFETY

The mannel safety is on the left side of the slide. It is _CDF* when the lever in turned down to cover the red dot. It is _CDF* when the lever in turned down to cover the red dot. It is _CDF* when the terre is turned up repossing the red dot gain is now enably to fife. The safety lever locks the firing give not cannot trake the carridge in the character. It shields the firing pin squinst contact from the hammer, safety unlocks the hammer and prevents the hammer from their gooders.

When hammer is cocked, keep your finger away from the trigger and keep the muzzle pointed in a stafe directon. Push the safety lever down with the thumb. The hammer will _snap* forward but exampt strike the firing pin.

Some abouters prefer to lower the hammer without letting it _mmap* down. This may be done by holding back the hammer firmly with the burnb and using the other hand to turn the safety lever _ON*. This locks and shields the firing pin. Now you can ease the hammer down.

Warning

Never carry this pistol with cartridge in the chamber without having the safety "ON".

WARNING

When turning the safety "ON" or "OFF", slways keep your flager off the trigger and the muzzle pointed in a safe direction. Never use the trigger for lowering the hammer. Alaways user the safety lever.

Never use the trigger for lowering the hammer. Alaways use the safety lever.

Never totally depend on a mechanical safety. Always practice cautious gun handling.

SAFETY DISCONNECT The disconnector prevents the pissol from being fired unless the slide is completaly closed. The disconnector is automatic and require

WARNING Always clean all grease and oil from the chamber and the bore before loading. Be sure there is no obstruction in the barrel. Any foreign object in the barrel could cause a burst harrel or other damage to the firearm as well as

Always point the muzzie in a safe direction.

serious injury to the shooter or to others.

LOADING

ne operation by the user.

If To remove the magazine turn the safety "ON" Depress the magazine release button and withdraw the magazine /Fig. 13./ 2/ to load the magazine, push down the feeder carrie on the magazine with the run of the cartridge and cerafully shove the count

under the magazine shell guides. Repeat until the magazine is full /14 rounds/ Fig.14.



4.) To chamber the first round, with the safety lever JON" and your fingers off the trigger, insert the full magazine into the pistol until

it is held by the magazine cutch. Holding the pistol with the right hand, grasp the grooved surfaces at the rear of the slide with the lefhand and pull the slide fully to the rear and release. The slide will snap forward chambering the first round. The hantmer will remain uncocked until the safety lever is turned OFF /Fig. 15./

CAUTION

Damaged or bent magazine shell guides will cause malfunctioning. DO NOT FORCE CARTRIDGES.

UNLOADING

With the safety "ON" remove the magazine. Move the slide to the rear and eject any cartridge left in the chamber Hold the slide rearward and check in the chamber and magazine to make certain the pistol is empty.

WARNING

Always remember to unload the chamber after removing the magazine.

Never point a firearm at anything you do not intend to shoot. Always point the muzzle in a safe direction, Keer

your fingers off the trigger until you are ready to fire. Never leave a firearm cocked and ready to fire, It accidentally could be discharged.

Never fire any pistol with any part of your body over or next to the ejection port, or in any position where you could possibly be hit by the movement of the slide.

Never allow others to stand beside you where they may be hit by an ejected cartridge case. Make certain there is an anabatructed path for safe ejection of the fired case.

FIRING

The double-action operation of the MBK pistol offers the shooter two ways to cock the hammer for the first should

- 1./ To fire the pistol in the double action mode for fast first shot when extreme accuracy is not needed, point the pistol at the target push the safety to "OFF", take aim and pull the trigger through its entire length of travel. This automatically cocks the flammer and drops it in one motion, firing the pistol /Fig. 15.
- 2./ To fire the pistol in the single action mode when more accurate aim is needed for the first shot, point the pistol at the target, out is the safety to "OFF" and cock the hammer by pulling it all the way to the rear with the thumb. Be certain to keep your lines off the trigger while cocking the hammer. The trigger will retract to its rearmost position. To fire, take aim and apply a slight amount of pressure to the trigger. This will cause the hammer to fall and fire the pistol. /Fig. 17./



The recoil from the first short will automatically cook the learnest and the trigger at the single sozion position for each short after the weelfil the magazine is empty. The slide will remain open matter the last hot is first off-leg. 183. If you do not with to continue shooting, turn the safety_ON²² and remove the empty magazine. Showly puil the slide back to releas the slide back to read allow the slide took (tweet and allow the slide took (tweet and allow). The learnest well now be uncocked. If shooting is temporarily half

and some cartidges remain in the pixed, immediately turn the safety ADN.

If shooting is continued, remove the empty magazine and insert a fail one. Keeping your finger off the trigger, pull the slide back an reference it. The stide will snap forward chambering the first round. The hammer will be cooked and the pixel will be ready to fire.

WARNING

Always wear shooting glasses and ear protectors when you are shooting. Other people who are close by should be protected

CARE AND CLEANING

Your MBK pistol has been packaged at the factory and preserved with a light coating of protective grease and oil. Before loading make sure that all packing grease and oil has been cleaned from the bore and exposed firing mechanisms.

CAUTION

Always make absolutely sure your pistol is unloaded before you disassemble it for cleaning.

The following steps will keep your pistol in top condition:

1/ Disassemble and clean the barrel and chamber with a quality cleaning solvent, using a brush to remove all residue. Wipe dry and

Calibert

lightly re-oil with a high quality gun oil.

2. Clean all exposed internal surfaces with a brush or swab and solven. Pay particular attention to the bolt face where the firing pir protrates as well as under the extractor.

3/ Lightly lubricate all moving parts, including the contact points of the slide and frame, with a hight, hib quality gun oil. Wipe away any excess oil.

WARNING

Check to be sure that so cleasing patch or other obstruction remains in the bore or chamber after cleaning. An foreign matter in the barrel could result in a burst barrel or other damage to the firearm, or cause serious injury to the shooter or others.

TRANSPORTATION AND STORAGE Alsways keep your firearm unleaded when transporting it to and firm sheeting. Store your firearm separate from ammunition, tocked away and out of the neath of children and other interperienced persons.

AMMUNITION SPECIFICATIONS

The MBK pistol is designed to use carryidges as fisted below.

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ARTERIOR IS

	TYPE	WEIGHT	VELOCITY	
		Grains	Grains feet per sec.	
9 mm Loger para	Metal Case	123	1120	
9 mm Luger para	Jacketed, Hollow Point	115	1160	
9 mm Luger para	Jacketed Soft Point	95	1350	



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